

News Release

9/17/03

Formtek-Maine announces that X-Cel Tooling Inc. of Iron Ridge Wisconsin has purchased a Cooper-Weymouth, Peterson (CWP) 72" wide coil processing system. Serving numerous original equipment manufacturer (OEM) markets with emphasis on the automotive, appliance, computer, lawn and garden, and electrical markets, X-Cel Tooling is a premier design, manufacturing and maintenance facility of precision dies.

The CWP coil handling system will be installed on an existing 1250 ton press and will be utilized to allow X-Cel Tooling additional quality assurance control by providing the ability to run and production-test tooling in an actual coil-fed environment using customer supplied material.

The 72" wide, .125" capacity coil handling system consists of a four-roll feed unit with powered passline height adjustment and clamp-to-press feature, a double sided pneumatically operated threading table to span the looping area for threading, CWP's "D" series straightener with backed up straightening rolls, a full hold-down threader-peeler system mounted at the entrance of the straightener, and a 20,000lb stock reel equipped with hydraulic expansion and inching drive capabilities. The system also includes a tension control braking system on the stock reel to automatically reduce unwanted air pressure as the coil depletes, and a self standing, pedestal mounted straightener control station with remote jog pendant for added operator location flexibility.

For more information contact CWP at 1-800-247-2645. Visit www.cwpcoil.com or www.x-celtooling.com.